

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application.

Listing of Claims:

Claims 1-116 (cancelled).

117. (new) A method for assembling a food package tray comprising the steps of: providing a cutout blank having a central tray bottom forming portion and tray sidewall forming portions outwardly of the tray bottom forming portion; bending the tray sidewall forming portions relative to the tray bottom forming portion to form a preformed tray having a tray bottom and a tray peripheral sidewall extending upwardly from the tray bottom, the tray peripheral sidewall having an inside surface; positioning on the tray peripheral sidewall a flange forming collar having tabs depending therefrom; and bonding the collar to the tray peripheral sidewall by positioning said tabs against and bonding same to said inside surface of said peripheral sidewall to provide the tray with an outwardly extending peripheral flange.

118. (new) A method for producing a tray, characterized in that a foldable cutout of a tray part is initially erected into a preformed tray part having a bottom and a peripheral sidewall extending upwardly from the bottom of the preformed tray part, the peripheral sidewall having an inside surface, and then, while the preformed tray part is held in an assembly mold (316, KS Fig. 18), an annular collar having a flange forming portion with tabs depending therefrom (52,452) is subsequently accurately positioned on the preformed tray part (40,440) with the aid of a collar mold (318, KS Fig. 18) and bonded with the tray part by moving at least one of the assembly and collar molds toward the other so as to provide the preformed tray part with a

peripheral flange extending outwardly from the peripheral sidewall so that a unitary tray is formed, and said steps of positioning and bonding the collar being carried out by positioning the tabs against and bonding same to the inside surface of the peripheral sidewall.